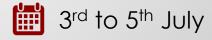




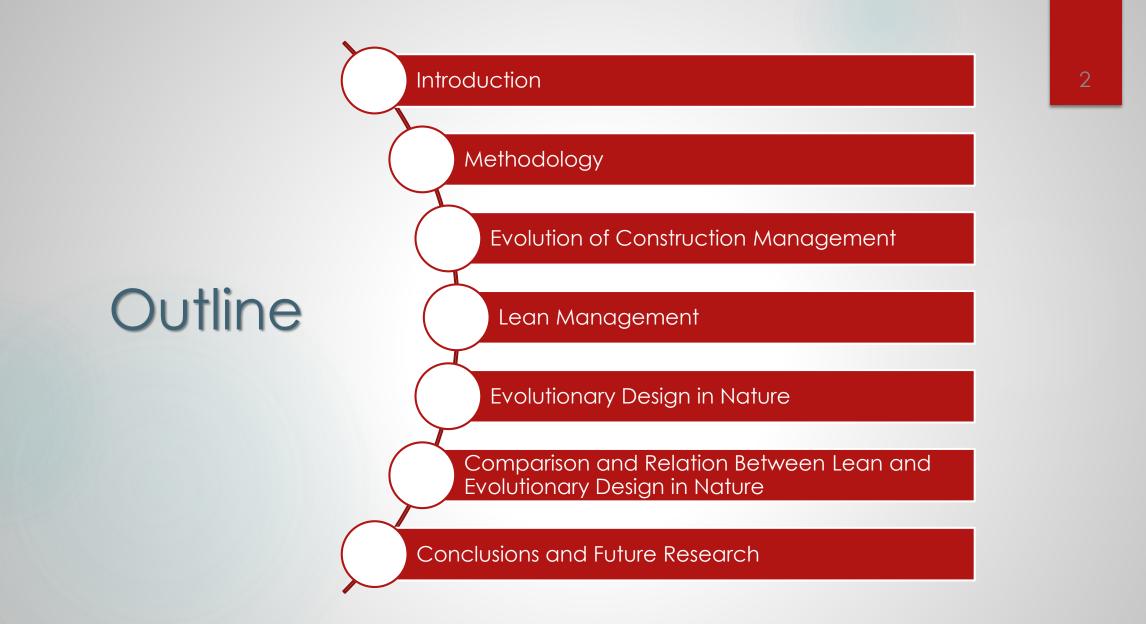
## COMPARING LEAN MANAGEMENT PRINCIPLES AND EVOLUTIONARY DESIGN IN NATURE

Paper ID: 229

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(Ghanem, Albanna, Hage, & Hamzeh, Copyright 2019)

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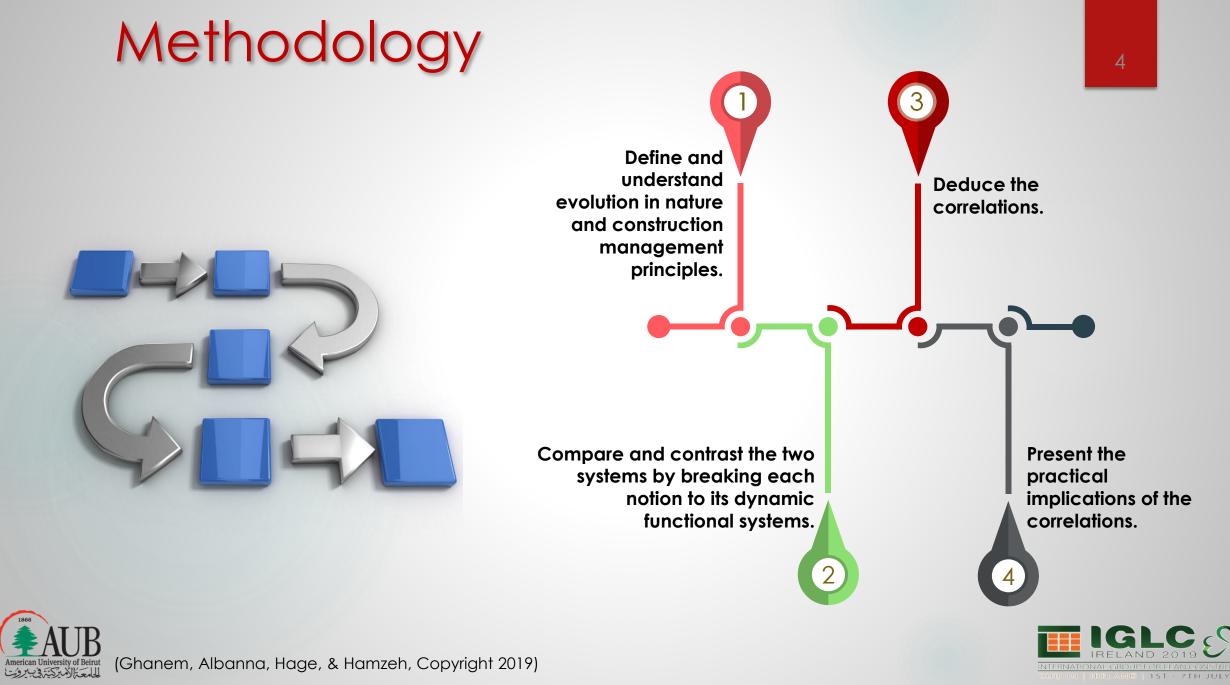
## Introduction

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# Evolution of Construction Management

Project management has been practiced since the establishment of humanity. Few instances of documentation show the strategies and techniques that existed at that time(Symour and Hussein 2014). Upper society focused more on the final structure than the construction part. Craftsmen kept execution details secret among their tribes to preserve their specialization (Symour and Hussein 2014).

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# **Evolution of Construction** Management

## Craft system to Human **Relations Administration**

- Better transportation and telecommunication systems.
- Gantt charts were also developed.
- Concept of job specification.

### **Application of Management Science**

- Core project management tools such as PERT and CPM
- 1958

#### The use of Work Breakdown Structure (WBS) **Computer technology**

developments

## **Production Center: Human Resources**

1980

- **Revolution in Information** Technology (IT), which helped in managing large complicated projects.
- Theory of Constraints (TOC) was introduced.

## Creating a new environment

1992

- Technology continued to • develop, increasing productivity and efficiency.
- Create concepts and strategies rather than tools.
- Lean Construction was started. •

(Kwak 2003).





# Lean Construction Briefing

Lean Management can be most completely understood as a way of life rather than a specific technique or method.







## Lean Construction at MAN Enterprise

MAN Enterprise is an international leader in the construction industry. We currently have projects in several locations in the MENA region. Projectily, nanio og ement at stå stärt Erets opfrise besa to eær bærio bying innole itsented at stådolistterprisen ig/2th. as:

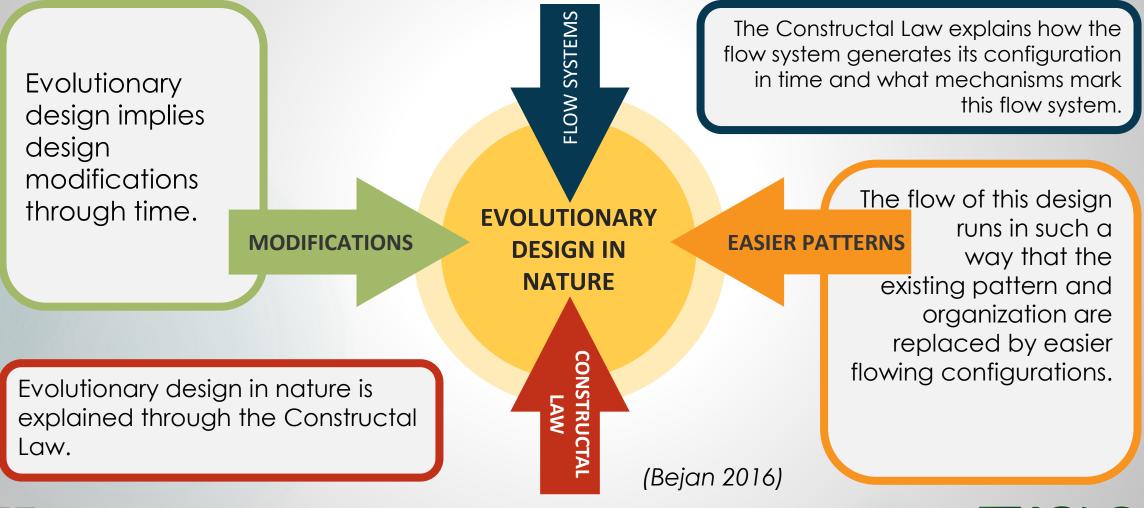
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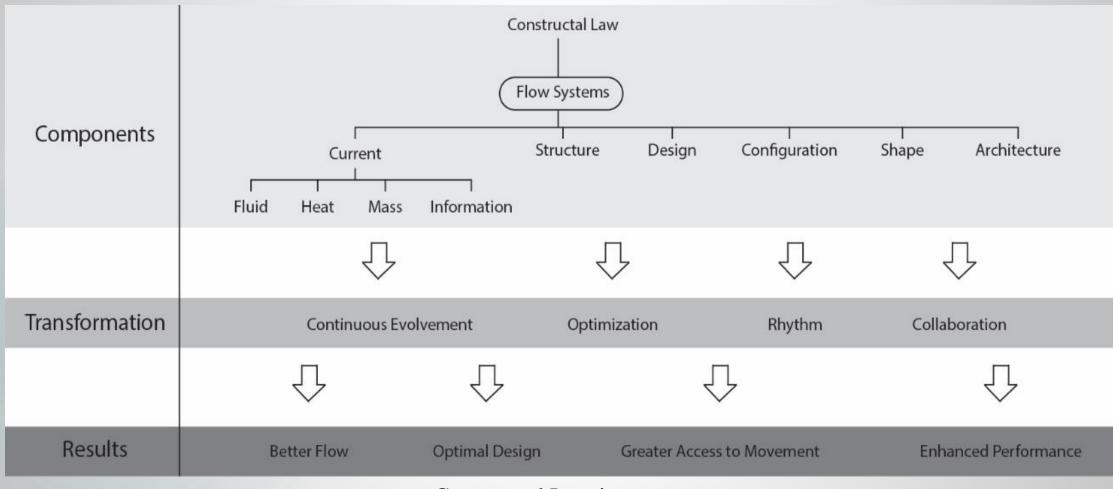


# **Evolutionary Design in Nature**





# **Evolutionary Design in Nature**



Constructal Law in nature





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## Features of evolution

## Optimization

- Continuous
  improvements
- Choosing between the different alternatives
- Purpose-driven
  process

## Rhythm

- A rhythm of continuous improvement
- Respiration, discretion, blood circulation, and other periodic body functions.

# Collaboration

- Collaboration aims to help individuals flow together.
- It enhances the individual and the overall
  - performance of the entities

(Bejan 2016)





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# Comparison Between Lean and Evolution In Nature



Lean has come about as a development of previous systems of construction. It has evolved from the traditional system of construction.

Lean and Evolutionary Design in Nature are compared based on their definition, features and through examples.







# Comparison Between Lean and Evolution In Nature

## 01 EVOLUTIONARY DESIGN

The phenomenon of evolutionary organization facilitates accessing everything that flows, evolves, spreads (technology, river basins, animal life and migration, etc.)

## Definitions



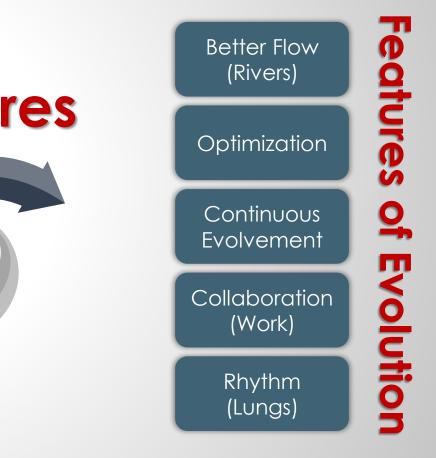
## 02 LEAN CONSTRUCTION

Lean principles aim to create "process" flow, and continuous improvement and development, which are related to evolution in nature as shown when river basins are ever changing to find optimum routes, or when migration patterns are optimized for shortest duration.



# **Comparison Between Lean** and Evolution In Nature





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Pull Systems

# Comparison Between Lean and Evolution In Nature

#### Lean Principles Applied

#### веешле

Reduce waste in various types: overproduction, unnecessary inventory, defects, inappropriate processing

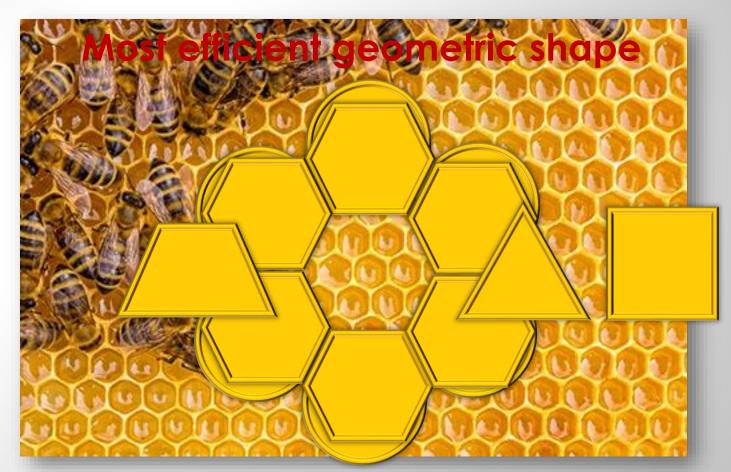
Standardized processes

wow to perfect

the hivoptimization

architectora

Space Efficiency (lower th<mark>e river t</mark>o reveal rocks)





## Conclusions



Evolution is a gradual process in which something changes into a different and usually better form.

02

Evolutionary design evolves over time to **make flow easier**, to make **better designs**, to **increase flow access**, to **enhance performance**.



Construction Management has been evolving since it establishment, it moved from primitive to more advanced theories and systems, reaching Lean Construction.



After relating Lean to evolutionary design in nature, it is concluded that Lean is the natural evolution of construction management.





## Future Research



Future research can possibly observe what nature's age-old wisdom can teach us, and see how we can apply its principles in advancing Lean.

Further research may also consider further comparisons between evolutionary design and lean management.







