

Why is Product Modularity underdeveloped in Construction?

Cecilia G. da Rocha and Lauri Koskela

Introduction



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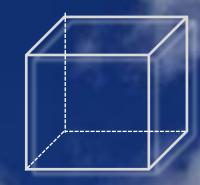
- Product Modularity (modularization) is not new in construction
- Unclear understanding of Product Modularity in this context
 Non-consideration of peculiarities (one-off product, spatial voids, etc)
- Examine product modularity in two projects
 - What are modules? What are interfaces?
 - High-rise apartment building (cast in place reinforced concrete)
 - Low-income housing (pre-fabricated timber framed panels)

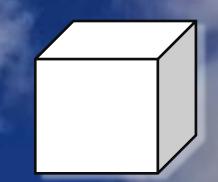
What is a module?



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- Spatial-oriented perspective
 - <u>Primary functions (work, read, sleep, etc.)</u> performed by people in the <u>spatial voids</u>
- Component-oriented perspective
 - <u>Secondary functions</u> (shield from the weather, noise, etc.) performed by <u>physical</u> <u>components</u>





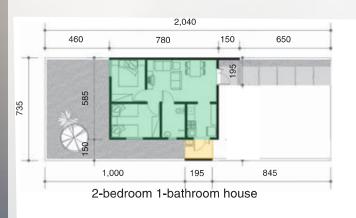
(Rocha et al. 2015)

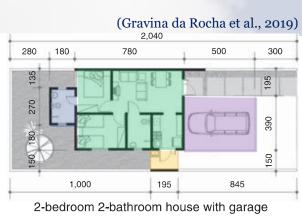
What is a module?

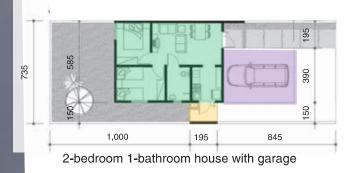
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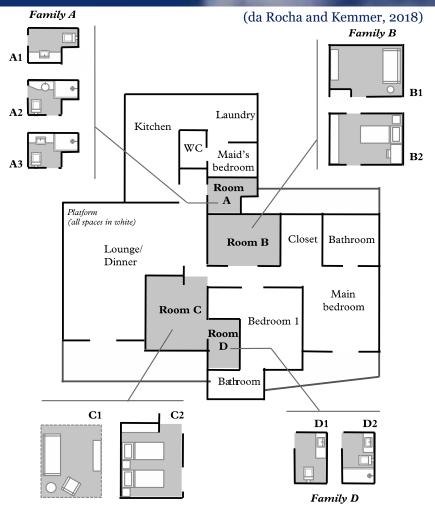












Family C

What is an interface?



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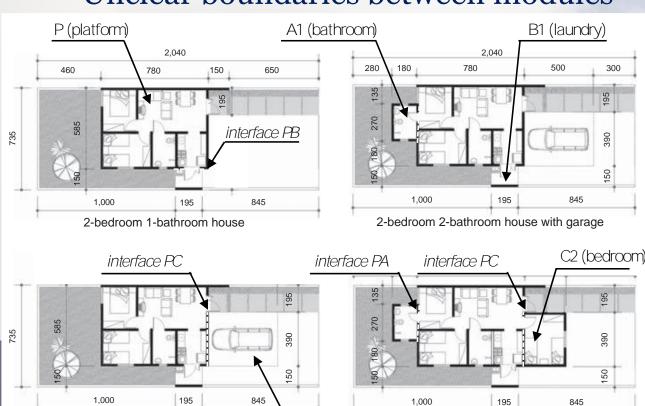


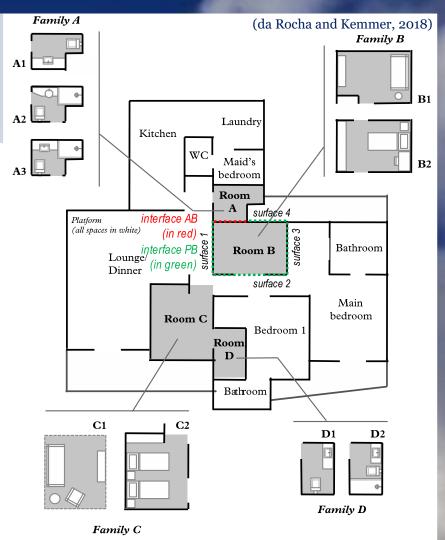
Problems in interfaces

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- Ambiguous interface
 - Modules that change across combinations
 - Unclear boundaries between modules





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Problems in interfaces

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(da Rocha and Kemmer, 2018) • Complexity of interfaces Family A Family B • Surfaces vs interfaces A1 Laundry Kitchen WC Maid's A3 bedroom Room Construction surface 1 surface 4 interface AB surface 2 Platform (USB port (all spaces in white) (in red) interface PB iack port Bathroom Room B (in green) Dinner surface 2 Main bedroom Room C Bedroom 1 Room D Bathroom Manufacturing **C1** C2 D1D2 Family D Family C

Conclusions



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- Spatial-oriented perspective is more adequate
 - Spaces align with the *raison d'être* of buildings
 - Spaces align with client requirements and value
 - Global optimization (looking at the building and its comprising spaces)
 - Component-oriented perspective (e.g. MEP system) can lead to local optimization
 - Produces benefits even in traditional construction (da Rocha and Kemmer 2013)
 - Completing Platform prior to modules postponed the DP in 42 weeks
 - 30% of time (42/138 weeks) shielded from variability due to variety
 - Product Modularity is not applicable only to off-site construction

Conclusions



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- Why is Product Modularity underdeveloped in Construction?
 - One-off nature of construction projects: multiple meaning of modules
 - Spatial voids/"cuboids" modules: ambiguous interfaces
 - Two conceptual considerations missing for a proper understanding

• Future studies

- Acknowledge the multiple meanings of module in construction
 - What is a module in this study? Images, drawings, diagrams, etc.
- Engage with design teams adopting a spatial-oriented perspective
 - Challenges of resolving the ambiguous interfaces/having truly invariant modules





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Thank you!

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